



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D3065-5

Job Sheet 181215



Part No: D3065-5

Job Qty: 40 ea

Part Name: Step Leg



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 7/24/18

Job Tracking No:

Due Date: 8/31/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV B IPP: C 02.11.01 Incorporated D3066-1 IPP KJ/RF IPP Rev:D Now on Water Jet 06-04-11 JLM
IPP Rev:E Now manufactured with 6061-T6 06-05-25 JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	40 Ea	8/31/18	8/31/18	0.00	0.00	Start Up Waterjet		SC 18/08/18
100	Waterjet	40 pcs	8/31/18	8/31/18	0.02	3.69	Waterjet1		SC 18/08/18
120	QC	40 pcs	8/31/18	8/31/18	0.00	0.00	QC8		AD 18-08-21
130	HandFinish	40 pcs	8/31/18	8/31/18	0.00	0.90	HandFinish1		SA 18-08-21
140	QC	40 pcs	8/31/18	8/31/18	0.00	0.00	QC7-1		AUG 21 2018 38
150	Packaging	40 pcs	8/31/18	8/31/18	0.00	0.00	Packaging3		9-89
160	QC21-SA	40 Ea	8/31/18	8/31/18	0.00	0.00	QC21		

Part Op 100 - 1-Cut as per Dwg
Descriptions: 150 - LOCATION : GA

DAS AUG 23 2018
21
9-89

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6S.080	6061-T6 .080 Sheet	33 sf (.825 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6S.080	33	27	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Step Log	16.458inches $\pm$ 0.010	16.468 16.448	16.460	
2	Step Log	15.750inches $\pm$ 0.005	15.755 15.745	15.752	
3	Step Log	2.250inches $\pm$ 0.005	2.255 2.245	2.251	
4	Step Log	3.460inches $\pm$ 0.005	3.465 3.455	3.463	
5	Step Log	0.865inches $\pm$ 0.005	0.870 0.860	0.863	
6	Step Log	6.020inches $\pm$ 0.005	6.025	6.020	

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Suspect ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Cross tube ☐ Small Fab ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Engineering ☐ Quality ☐ Other ☐			(1042) Approval ☐ Completed By _____ and / Supervisor _____ Approval Verification _____ QA Coordinator Approval _____																																																																																																																						
Date : _____		Step #: _____		Part: D3065-5 Job No: 181215 Serial No/Batch: S102262 Revision: _____ Inspector: _____ Exp Date: _____ Instructions: Various STC's Container No: S102262 DART AEROSPACE 1270 Aberdeen Street Haverhill, ON K6A 1K7 CANADA TEL: 1 813 632-5200 Email: sales@dartaero.com www.dartaerospace.com																																																																																																																									
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7	Step Log	1.205inches ± 0.005	1.210 1.200	1,204
8	Step Log	3.484inches ± 0.005	3.489 3.479	3,485
9	Step Log	0.871inches ± 0.005	0.876 0.866	0,873
10	Step Log	8.325inches ± 0.010	8.335 8.315	8,324
11	Step Log	0.551inches ± 0.010	0.561 0.541	0,555
12	Step Log	0.213inches + 0.005 - 0.000	0.218 0.213	0,216
13	Step Log	0.128inches + 0.005 - 0.000	0.133 0.128	0,130

Plex 7/24/18 9:26 AM Dart.lajeunesse.marie

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

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